Quick Start Guide

GP620 - Compass HD



Read before assembly.

Step 1

Depress both locks will simultaneously lifting to remove the battery shroud. See figure 1.

Step 2.

Make sure both battery harnesses are connected to each battery as shown in figure 2. Connect the battery harnesses to the power chair according to the wiring diagram on the inside of the battery shroud. Install the battery shroud. Make sure the freewheel levers are in the engaged position. See figure 1.

Step 3.

Lift the seat and align the seat guides (front and rear) with the seat receivers (front and rear). Slide the seat towards the center of the power chair until the seat locks securely in place. The front and rear locks must engage. See figure 3.

Step 4.

Insert each arm into the arm receiver tube at the bottom rear of the seat frame. Adjust the width of each arm. Install and tighten each arm width adjustment knob to secure each arm in place. See figure 3 and figure 4.

Step 5.

Loosen the joystick bracket adjustment screw located under the armrest. Insert the joystick into the bracket under the armrest. Adjust the position of the joystick to a comfortable spot. Tighten the joystick adjustment screw to secure the joystick. Connect the joystick control cable to the joystick. Secure the joystick cable with the two clips; one on the receiver tube and one on the joystick bracket. See figure 4.

Step 6.

Sit on the seat, facing forward, and push the on/off button on the joystick. Verify the joystick LED array illuminates indicating power on and that the LED array is not flashing on and off in a coded sequence. If it is flashing on and off in a coded sequence, refer to your owner's manual to determine the problem. If the joystick LED array illuminates and is not flashing in a coded sequence, your power chair is assembled correctly, and you are ready to ride.

New batteries must be fully charged prior to the initial use of the product. Connect the charger to the power chair first, then the wall outlet, and charge the batteries for 12 hours before using the product.

Step 7.

(Optional) Connect the accessory bracket to the arm receiver tube. Only use the supplied hardware and mount through the predrilled holes located at the rear of the seat. See figure 3.







